## Committee Report: JCI-TC141A Technical Committee on Functions and Techniques for Controlling of Air Voids in Concrete

委員会報告:JCI-TC141A コンクリート中の気泡の役割・制御に関する研究委員会

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## Abstract

Air voids in concrete are generally known to affect the workability, the mechanical properties of hardened concrete, and the freeze-thaw resistance. However, recent studies have pointed out the use of materials like moderate-heat fly ash cement joins and/or breaks air voids, resulting in decrease in the freeze-thaw resistance, and the use of shrinkage reducing agents makes it difficult to maintain an appropriate air content. They thus have renewed our appreciation of the need for technology to control/manage the behavior of the air voids. This committee comprehensively reviewed the roles and effects of the air voids and the technology to control/manage the amount and quality of the air voids through literature search and experiment-based studies.

## 1. Introduction

Air voids in concrete are generally known to affect workability at stage of execution of work, the mechanical properties of hardened concrete, and the freeze-thaw resistance. In particular, in order to control damage to concrete due to freezing and thawing, it is crucial to create a mechanism to reduce the pressure caused by the movement of unfrozen water that accompanies a generation of crystals by entraining minute air voids in concrete. However, recent studies have pointed out that in concrete made of moderate-heat fly ash cement, which is widely used as dam concrete, the air voids entrained in the concrete join together, break, and then decrease the freeze-thaw resistance.<sup>1), 2)</sup> Moreover the use of shrinkage reducing agents makes it difficult to maintain an appropriate air content.<sup>3),4)</sup> They thus have renewed our appreciation of the need for the technology to control/manage the behavior of air voids. Therefore, JCI-TC-141A "Technical Committee on Roles and Control of Air Voids in Concrete (hereafter referred to as Air Void Committee) was set up with the aim to comprehensively review the roles and effects of the air voids and the technology to control/manage the amount groups: a working group for survey and research of the roles of air voids in concrete (hereafter referred to as Role WG), a working group for tests and evaluation of air void structures in concrete (hereafter referred to as Evaluation WG), and a working.....